

**Replacement Claims in Clean Form**

24(Amended). A printing substrate, said printing substrate comprising:

- (a) a weft inserted, warp knit fabric web finished in a single operation having at least an 8X9 construction; and
- (b) a print receptive coating, said print receptive coating applied in said single operation.

44(Amended). The printing substrate according to Claim 24, wherein said fabric web is formed from at least 500 denier ends.